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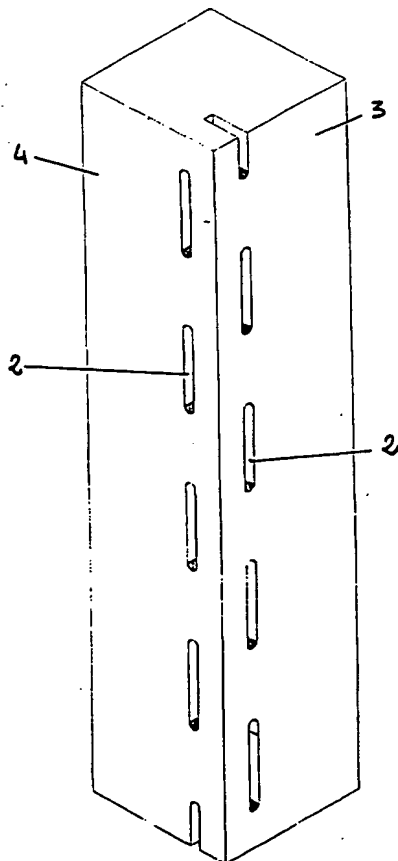
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(54) Title: METHOD FOR THE CREATION OF CLEARANCE HOLES



(57) Abstract: According to this invention, slots are made on the plane of any material; the depth of these slots is equal to half the thickness of the plane, plus the length of the radius of the stay bolt or stud to be entered, plus a tolerance margin; the slots have the required length and are made on two or more sides of the plane, in an alternate manner, so that the slot made on one side overlaps by a few millimeters the slot made on the opposite side, creating in such a way the space for the passage of a stay bolt and stud that serves as the anchorage for the various pieces that make up to object to be realized.

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INTERNATIONAL SEARCH REPORT

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A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 A47B96/14 A47B87/02

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

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Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	GB 2 275 861 A (PANDA TOYS COMPANY) 14 September 1994 (1994-09-14) abstract; figures 1,2 page 5, paragraph 2 ---	1
A	DE 298 01 843 U (JENDE STEFAN) 2 April 1998 (1998-04-02) page 3; figures 1,2 ---	1
A	CH 518 484 A (STOREBEST LADENEINRICHTUNG AG) 31 January 1972 (1972-01-31) column 4, paragraph 4; figures 1-6 ---	1
A	DE 43 35 252 A (RAMM MICHAEL) 20 April 1995 (1995-04-20) abstract; figure 1 ---	1
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